

K18X001.00 verify CM choke_T1, FFC AMP Cable Burn Report

SH Son

Model Name: BFX-UA300

Document Version: ALT_STB_MP_CSMTINS_001

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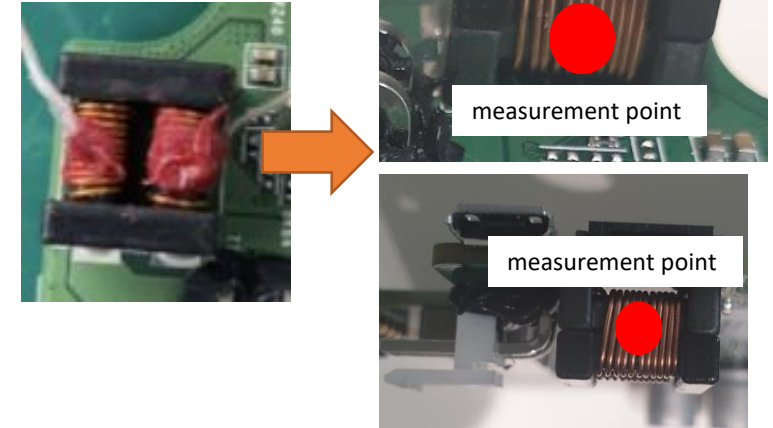
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Test method change

1. measurement point change : Top -> each side.
: Full test point is that the thermocouple bonding glue act as insulator



2. It must be assembled in the same way as the finished product
: All of screws must be assembled – Top and bottom screws
: Please follow ALT assembly instructions. See next page



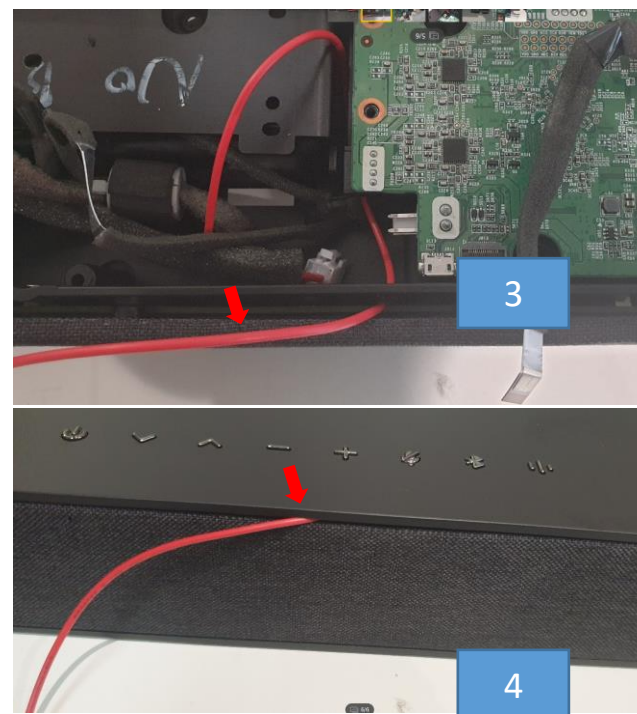
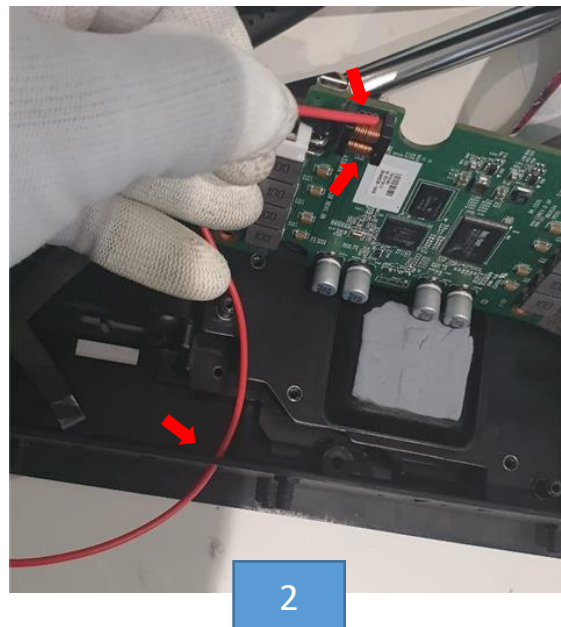
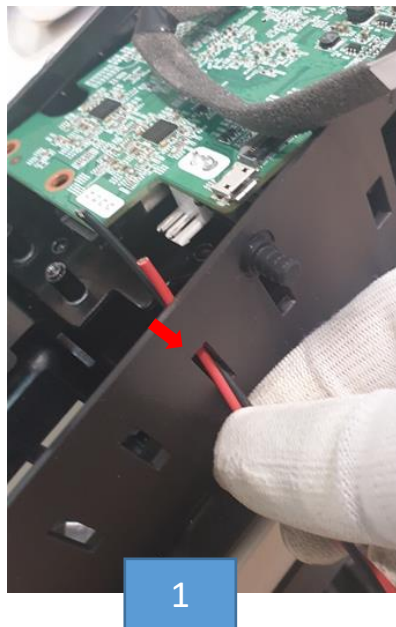
3. Use this youtube stream 72HR and Max volume : this is full load conditions of speaker units.
450 Hz Sine Tone Amplitude.
<https://youtu.be/8lhv9l0GWqY>

Test method change

- assembly instructions

1. Open the grill a'ssy and insert the thermocouple wire through the vent hole
2. Bonding the thermocouple to the CM choke each side
3. Assemble grill and assembly amp board screws*
4. Top case assembly*

* Apply screw torque according to SOP



Thank you.

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